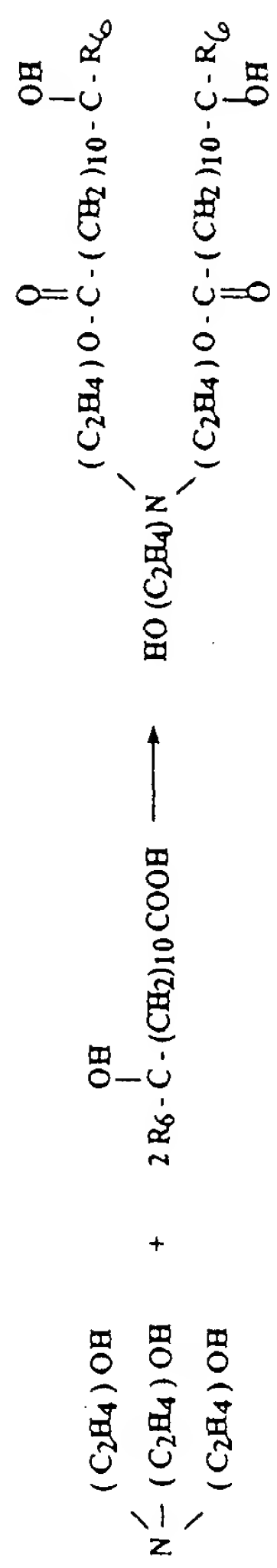


TEA RICINOLEATE

FIGURE 1

Step # 1: Esterification



TEA RICINOLEIC ACID TEA RICINOLEATE

DERMOQUAT TEA DIRICINOLEATE / IPDI COPOLYMER / DES

FIGURE 3

Step #3

